INCH-POUND

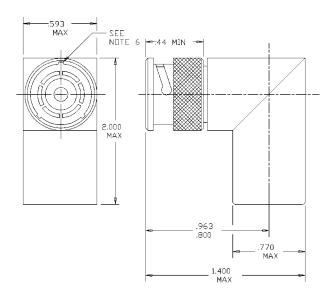
MIL-PRF-49142/7C 27 February 2002 SUPERSEDING MIL-PRF-49142/7B 5 November 1990

PERFORMANCE SPECIFICATION SHEET

CONNECTOR, PLUG, ELECTRICAL, TRIAXIAL, RADIO REQUENCY (SERIES TRB (CABLED), PIN CONTACT, RIGHT ANGLE, CLASS 2)

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification and MIL-PRF-49142.



nches	mm
.44	11.18
.510	12.95
.593	15.06
.770	19.56
.800	20.32
.963	24.46
1.400	35.56
2.000	50.80

NOTES:

- 1. Dimensions are in inches.
- Metric equivalents are given for general information only.
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 2.000 (50.80 mm) defines the maximum length of the connector when assembled to the appropriate cable.
- 4. Wrench flats are to accommodate standard wrench openings in accordance with FED-STD-H28.
- 5. All undimensioned pictorial representations are for reference purpose only.
- 6. Alternate keying configurations, see MIL-PRF-49142, figure 1.
- 7. Interface shall be in accordance with MIL-STD-348, series TRB, pin contact.

FIGURE 1. General configuration.

ENGINEERING DATA:

Nominal impedance: Nonconstant.

Frequency range: 0 to 500 MHz minimum.

Voltage rating: 400 V rms maximum working voltage at sea level. 100 V rms maximum working voltage at 70,000 feet.

Temperature range: -65°C to +165°C.

REQUIREMENTS:

Dimensions and configuration: See figure 1 and MIL-STD-348.

Force to engage and disengage:

Longitudinal force: 4 pounds maximum.

Torque: 2.5 inch-pounds maximum.

Coupling proof torque: Not applicable.

Mating characteristics: See MIL-STD-348 for dimensions.

Intermediate contact:

Test ring ID: .169 inch maximum, 16-microinch finish.

Insertion force: 3 pounds maximum, when inserted a minimum of .093 inch,

Contacts with slotted members: Shall contact a .173 inch minimum diameter ring within .031 inch of their tip ends.

Outer contact:

Test ring ID: .319 inch maximum, 16-microinch finish.

Insertion force: 5 pounds maximum, when inserted a minimum of .093 inch.

Contacts with slotted members: Shall contact a .324 inch diameter ring within .031 inch of their tip ends.

Permeability: Applicable.

Hermetic seal: Not applicable.

Leakage: To be added.

Insulation resistance: 5,000 megohms.

Outer conductor retention: 6 pounds minimum axial force.

Dielectric withstanding voltage: At sea level, 1,200 V rms, between center conductor and intermediate conductor: 500 V rms,

between intermediate conductor and outer conductor.

Salt spray (corrosion): Applicable.

Vibration: Applicable.

Shock: Applicable.

Thermal shock: Applicable (except high test temperature shall be +200°C for connectors using +200°C cables).

Moisture resistance: Applicable.

Conductor resistance: In milliohms, maximum.

	<u>Initial</u>	After environment	
Center conductor:	2.0	2.5	
Intermediate conductor	0.5	0.6	
Outer conductor	0.2	0.3	

Dash number and applicable cable: See table I.

TABLE I. Dash number and applicable cable.

*Dash number	Cable <u>1</u> /		
Category A – No special tools required 2/ 3/			
0001 <u>4</u> / 0101 0201	M17/134-00001 M17/134-00003		
0002 <u>4/</u> 0102 0202	M17/134-00002 M17/134-00004		
0003 <u>5</u> /	D3-7619-5/336		
0004 <u>5</u> /	D3-7619-5/338		
0005 <u>5</u> /	M17/116-RG307		
0006 <u>4</u> /, 3006 <u>4</u> / 0106, 3106 0206, 3206	M17/176-00002 <u>6</u> /		
0007 <u>4</u> / 0107 0207	M17/177-00001 <u>6</u> /		
0008 <u>4</u> / 0108 0208	M17/178-00001		
0009 <u>4</u> / 0109 0209	M17/179-00001		
0010 <u>4</u> / 0110 0210	M17/135-00003 M17/135-00005		
0011 <u>4</u> / 0111 0211	M17/135-00004 M17/135-00006		

See footnotes at end of table.

TABLE I. <u>Dash number and applicable cable</u> – Continued.

*Dash number	Cable <u>1</u> /			
Category G – Use of MIL-C-22520 tool required for assembly 2/ 7/ 8/				
0012 4/	M17/135-00003			
0112	M17/135-00005			
0212				
0013 4/	M17/134-00001			
0113	M17/134-00003			
0213				
0014 4/	M17/134-00002			
0114	M17/134-00004			
0214	,			
0015 4/	M17/116-RG307			
0115				
0215				
0016 4/	M17/45-RG108			
0116	M17/186-00001			
0216				
3016 <u>4</u> /				
3116				
3216				
0017 <u>4</u> /	M17/176-00002 <u>6</u> /			
0117	_			
0217				
3017 <u>4</u> /				
3117				
3217				
0018 <u>4</u> /	M17/177-00001 <u>6</u> /			
0118				
0218				
0019 <u>4</u> /	M17/178-00001			
0119				
0219				
0020 <u>4</u> /	M17/179-00001			
0120				
0220				
0021 <u>4</u> /	M17/135-00004			
0121	M17/135-00006			
* Not for Naval Air Systems Commi				

- * Not for Naval Air Systems Command (AS) use.

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 1/ The latest version of each cable shall be applicable.

 2/ These connectors have captivated center contacts.

 3/ Not for Navy use.

 4/ Preferred keying arrangement.

 5/ Inactive for new design (see table III).

 6/ Cables to be used for the +200°C thermal shock test.

 7/ These connectors are assembled using the applicable crimping tool to the specified cables. specified cables.
- 8/ Complete connector assembly shall consist of a body, center contact, intermediate contact, ferrule, and assembly instructions.

Corona level:

Altitude: 70,000 feet.

Voltage: 250 V rms minimum.

RF high potential withstanding voltage:

800 V rms, between center conductor and intermediate conductor.

200 V rms, between intermediate conductor and outer conductor at 5 MHz to 7.5 MHz.

Leakage current: Not applicable.

Cable retention force (for cable .200 inch to .325 inch outside dimension): 40 pounds minimum.

Coupling mechanism retention force: 100 pounds minimum.

Rise time degradation: 400 picoseconds maximum. (Not applicable to connectors using twin conductor cables.)

Connector durability: 500 cycles minimum at 12 cycles per minute maximum.

Part or Identifying Number (PIN): M49142/07- (dash number from table I).

Group qualification: See table II.

Cross-reference of cables: See table III.

Retention of qualification: See table IV.

TABLE II. Group qualification. 1/

Groups	Submission and qualification of	Qualifies the		
0.00,00	any of the following dash	following dash		
	numbers	numbers		
	*X01	*X01		
	*X02	*X02		
	*X07	*X07		
П	*X03	*X03		
	*X04	*X04		
	*X08	*X08		
	*X09	*X09		
III	*X06	*X06		
IV	*X13	*X13		
	*X14	*X14		
	*X15	*X15		
	*X18	*X18		
V	*X16	*X16		
	*X17	*X17		
VI	*X19	*X19		
	*X20	*X20		
VII	*010	*010		
	*110	*110		
	*210	*210		
	*011	*011		
	*111	*111		
	*211	*211		
VIII	*012	*012		
	*112	*112		
	*212	*212		
	*021	*021		
	*121	*121		
	*221	*221		

If a connector manufacturer produces a connector which meets all the requirements for two or more connector PINs (within same series), the manufacturer may receive qualification approval for two or more connector PINs by qualifying the one connector. It is not necessary that such connectors be in the same group. Each connector, however, must be marked with its own appropriate PIN. For group qualification, the connectors must be of similar design. Qualification of connectors qualifies connectors of the same body material and finish only. * Designates body material and finish. X designates keying (see MIL-PRF-49142).

TABLE III. Cross-reference of cables.

Preferred cable	Superseded cable
M17/177-00001	380-10045-1
M17/178-00001	D3-7619-5/336
M17/179-00001	D3-7619-5/338

TABLE IV. Retention of qualification.

Subgroup	/3 8	k /8	/4 & /10		/5 & /9		/11
1	/3-0008		/4-0004				
2	/3-0008	/8-0006	/4-0004				/11-0006
3	/3-0008	/8-0006					
4	/3-0008	/8-0006				/6-0007	/11-0006
5	/3-0008		/4-0004				
Units	15	9	9	0	0	3	6

NOTE: Revision letters are not used to denote changes due to the extensiveness of the changes.

CONCLUDING MATERIAL

Custodians: Army - CR Navy - EC Air Force - 11 NASA - NA DLA - CC

Review activities: Army - AR, AT, MI Navy - AS, MC, OS, SH Air Force – 19, 99

Preparing activity: DLA - CC

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